

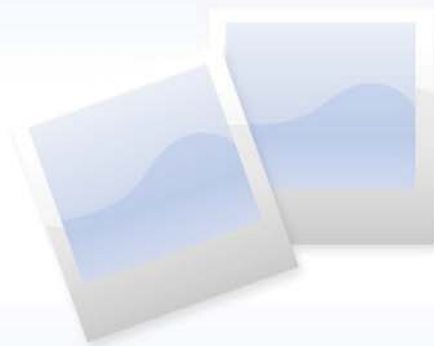


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Science For A Better Life

PAS(t) = Future
Joan Miquel García, Bayer
MaterialScience
Ramspec; Modena, 02
Ottobre 2014

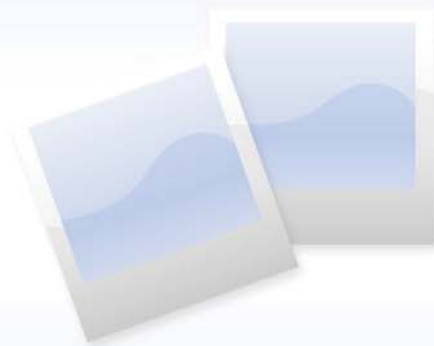


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Agenda/ Content

Introduction

- Chemistry
- Examples
- Summary



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Agenda/ Content

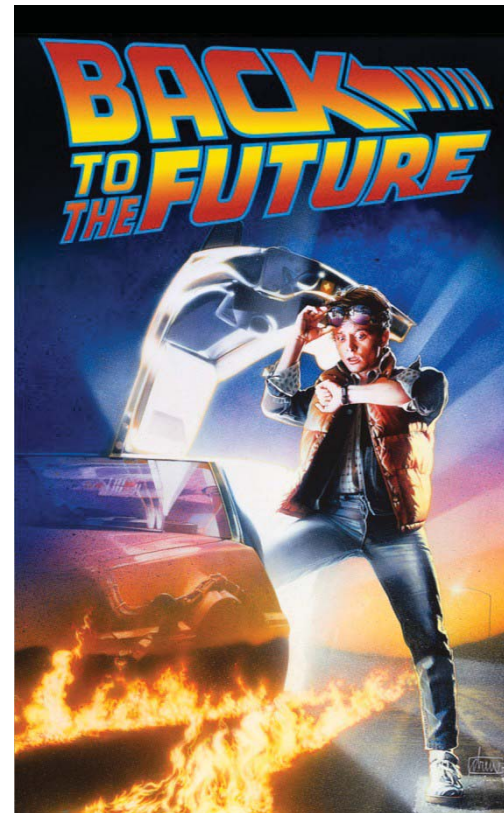
Introduction

- Chemistry
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Introduction



How does the future look like?





How does the future look like for coatings?

- Reducing the impact from our industrial activities is a must
- Competitiveness asks for added value
- So, we have some hints:
 - Highest productivity
 - Highest performance
 - Lowest environmental impact

...

- **PAS(t) = Future!!!**

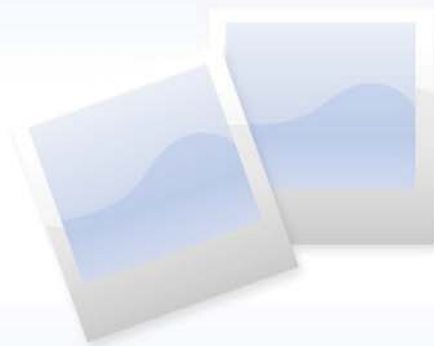


What makes the Polyaspartic technology especial?

- Fast curing, improved productivity
- Low viscous, color and UV stable
- Adjustable cure speed, 2 min ↔ 40 min
- Very low to near zero VOC , 80 – 99.x % solid content
- Film build from 100 → 1000 µm
- Hard and durable films
- Excellent chemical and abrasion resistance
- Compatible with different substrates (PU, EP, ++)

Introduction





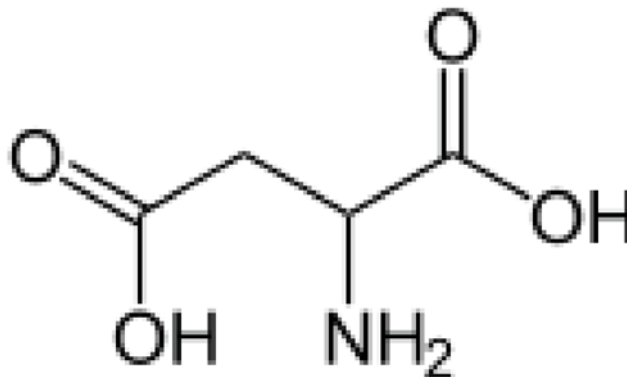
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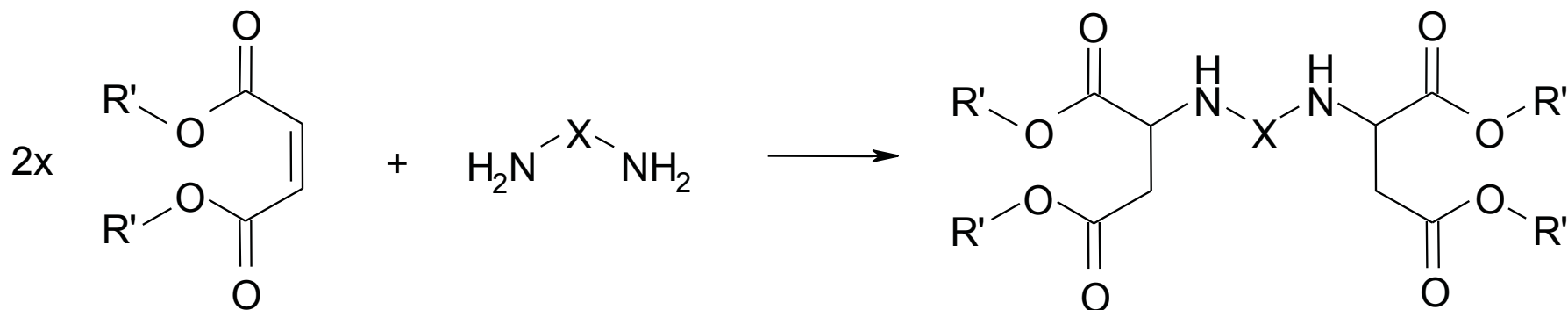
Introduction **Chemistry**

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The term ,aspartic' is a generic term derived from the aspartic acid



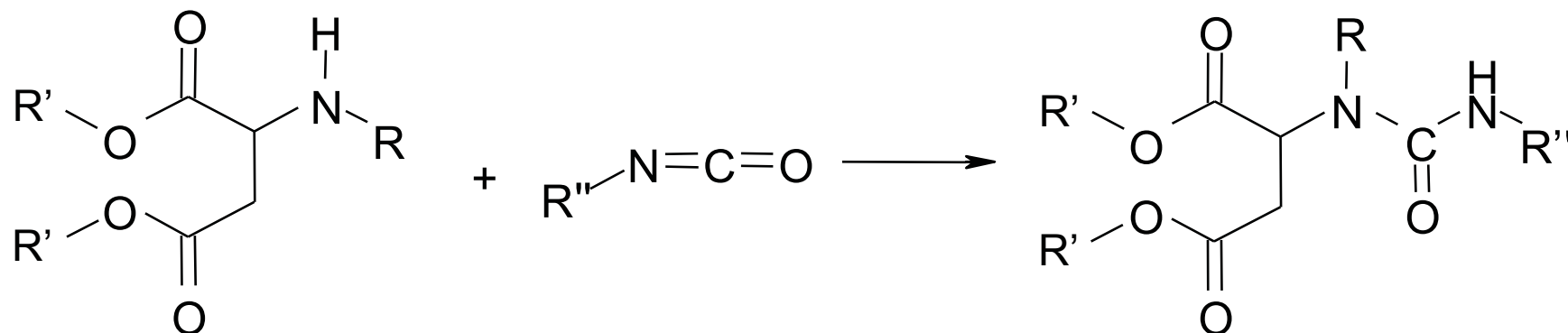
Aspartic acid (2-aminobutanedioic acid)



Maleic acid diester

Diamine

'Aspartic'



Aspartic Acid Ester

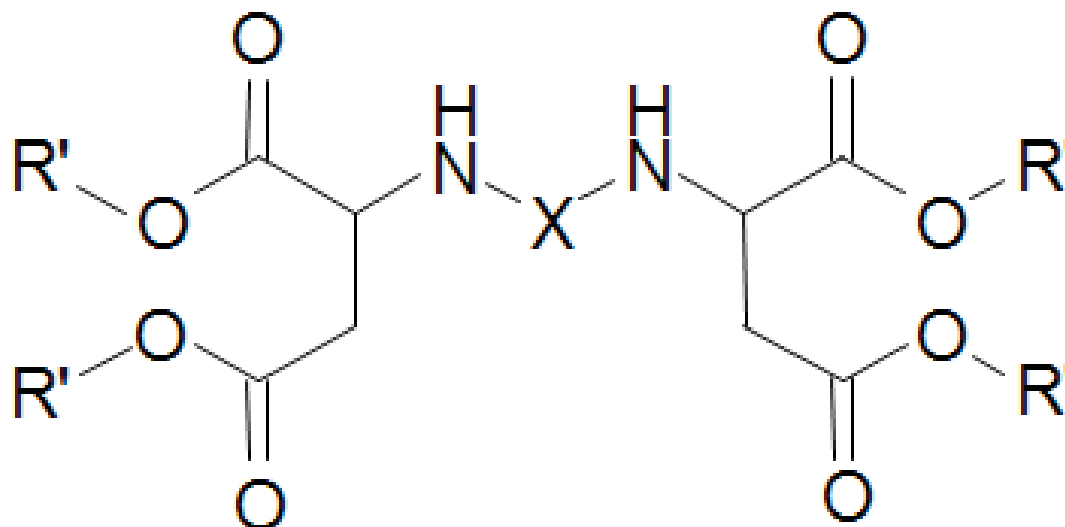
„Desmophen NH“

Aliphatic Isocyanate

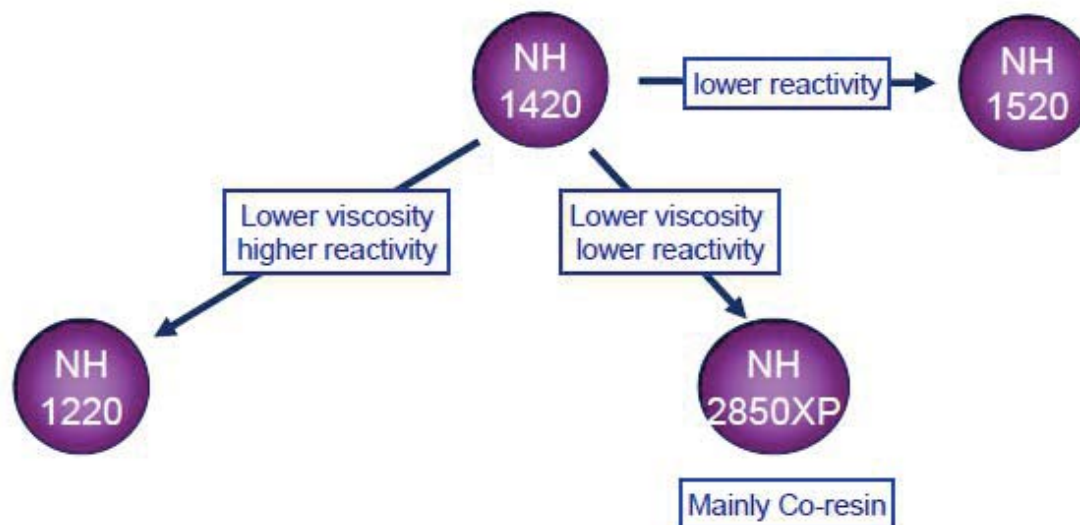
„Desmodur N“

Urea Structure

„Polyaspartics“

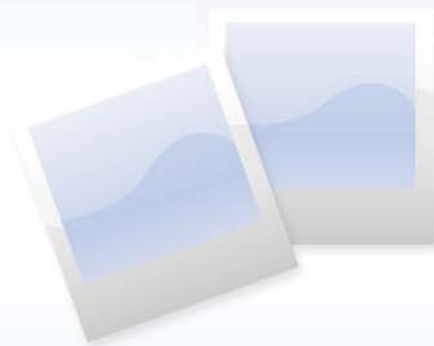


Polyaspartate Structure (generic)



Desmophen®	Type	Supply form	Equivalent weight	Viscosity [mPas]	Gel Time
NH 1520	Aspartic	100%	290	1200	8 h
NH 1420	Aspartic	100%	279	1000	1 h
NH 1220	Aspartic	100%	230	≤ 100	< 5 min
NH 2850 XP	Aspartic	100%	290	100	1.5 h

Desmodur®	Supply form	Viscosity @ 23°C [mPas]	NCO content [%]
N 3900			
N 3600			
N 3800			

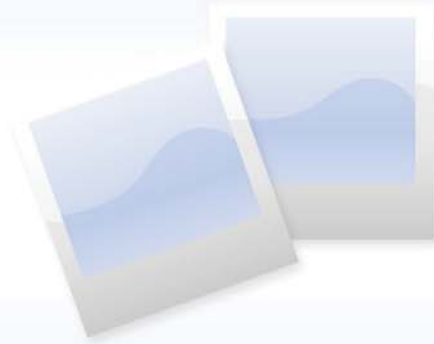


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Agenda/
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Introduction
Chemistry

- **Examples**
- Summary



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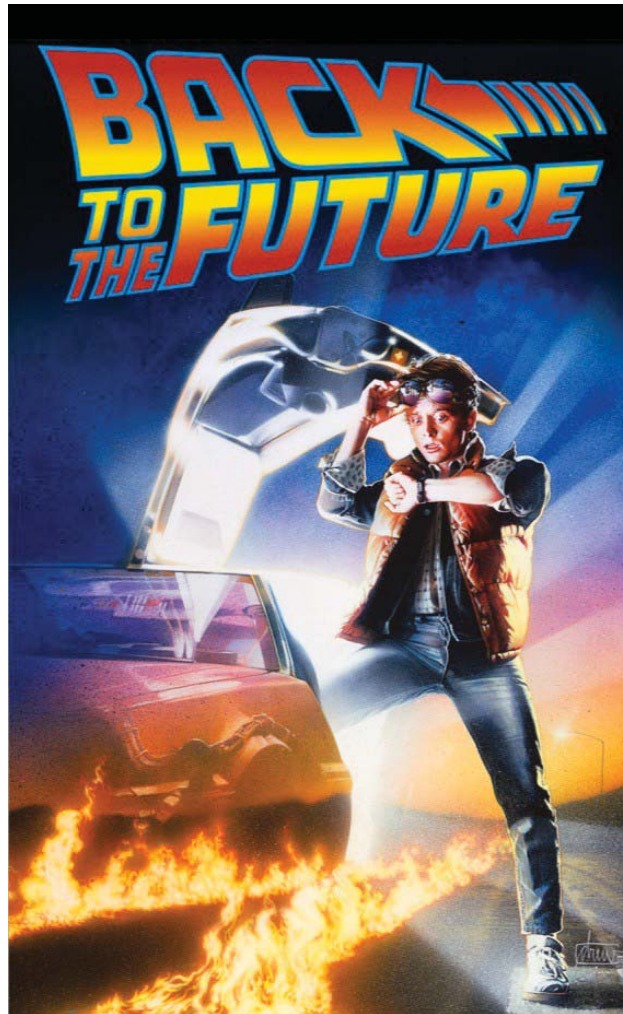
Agenda/ Content

Introduction Chemistry

- **Example 1: Individual's garage**
- Summary

Example 2

Individual's garage



Example 2

Individual's garage



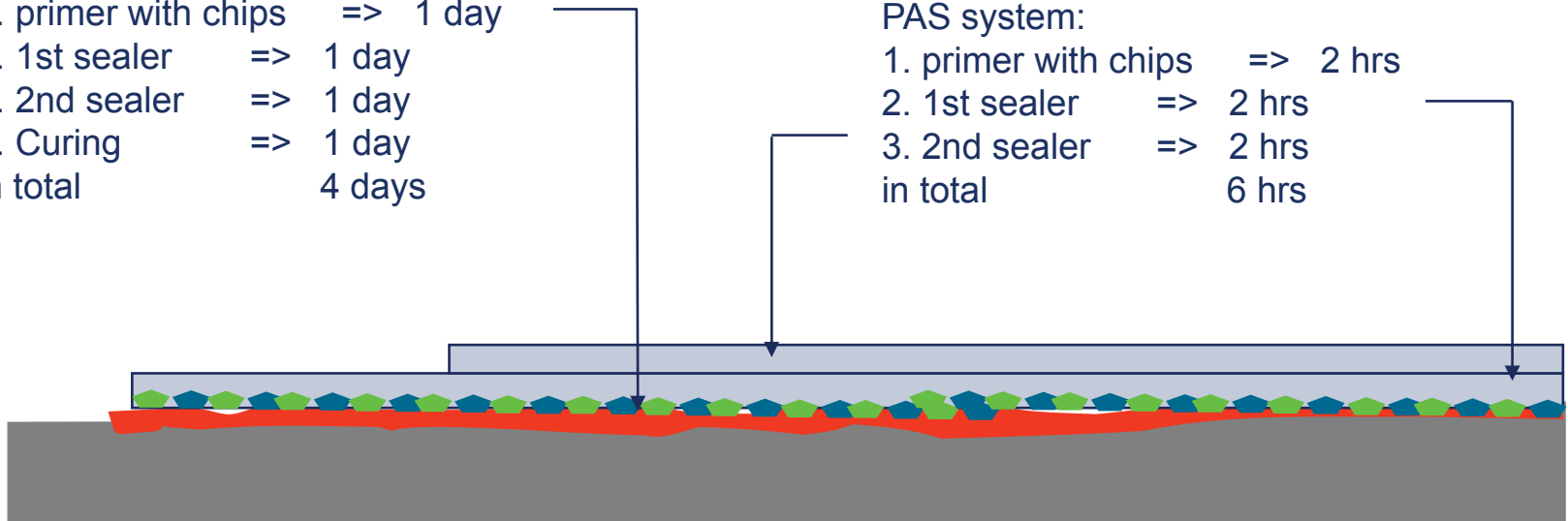
Garage coating system

Conventional system:

- 1. primer with chips => 1 day
- 2. 1st sealer => 1 day
- 3. 2nd sealer => 1 day
- 3. Curing => 1 day
- in total 4 days

PAS system:

- 1. primer with chips => 2 hrs
- 2. 1st sealer => 2 hrs
- 3. 2nd sealer => 2 hrs
- in total 6 hrs



Example 2

Individual's garage



Standard system



DAY 1	DAY 2	DAY 3	DAY 4
Preparation & 1st layer application	2nd layer application	3rd layer application	Curing



Example 2

Individual's garage



PAS(t)



8h	Preparation & 1st layer
9h	
10h	
11h	2nd layer application
12h	
13h	3rd layer application
14h	
15h	
16h	

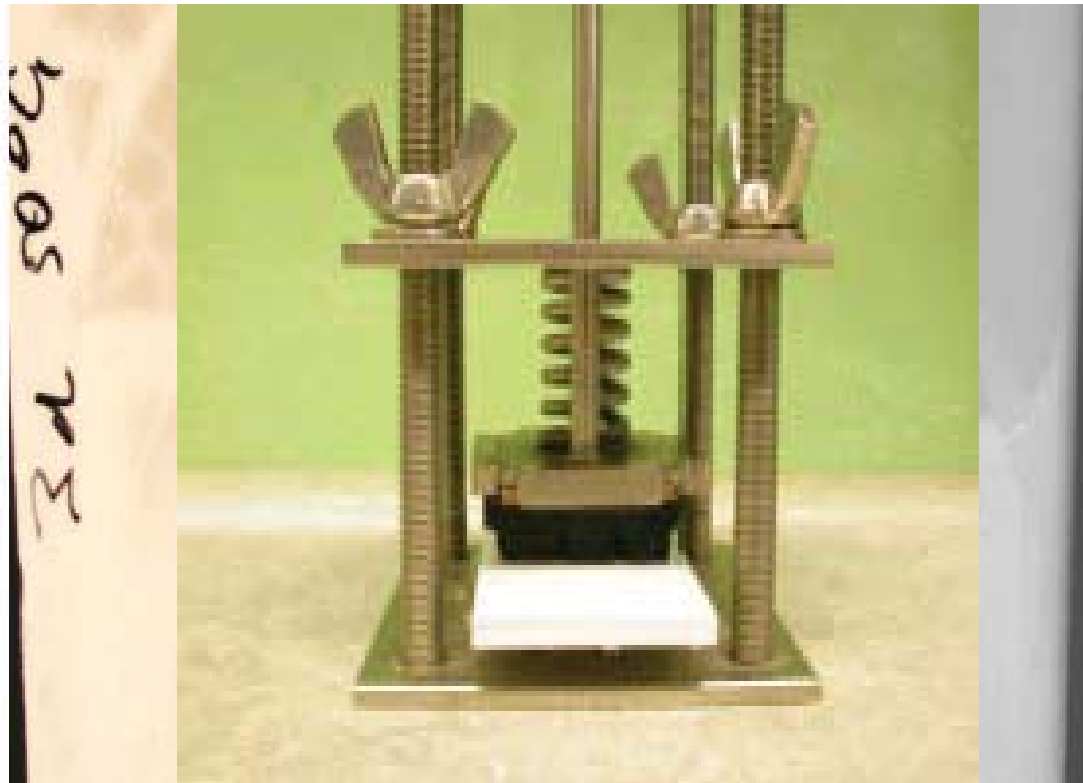
- Near '0' VOC
 - Reduced emissions
 - Reduced inconvenience for end user
- Only 1 day working time
 - Reduced CO2 emissions (application related -66%)
 - Lower inconvenience for end user
- Higher added value
 - Lower price offer possible
→ Reduced labor costs
 - Higher margin potential
 - Higher sales potential

Example 2

Individual's garage

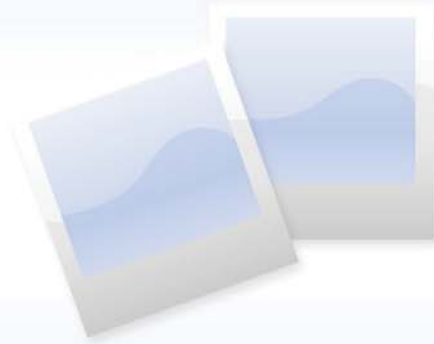


Tire marks resistance



Standard system

Polyaspartic



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Agenda/ Content

Introduction Chemistry

- **Example 2: Industrial flooring**
- Summary

Example 1

Industrial flooring application



L.A. Dodgers stadium

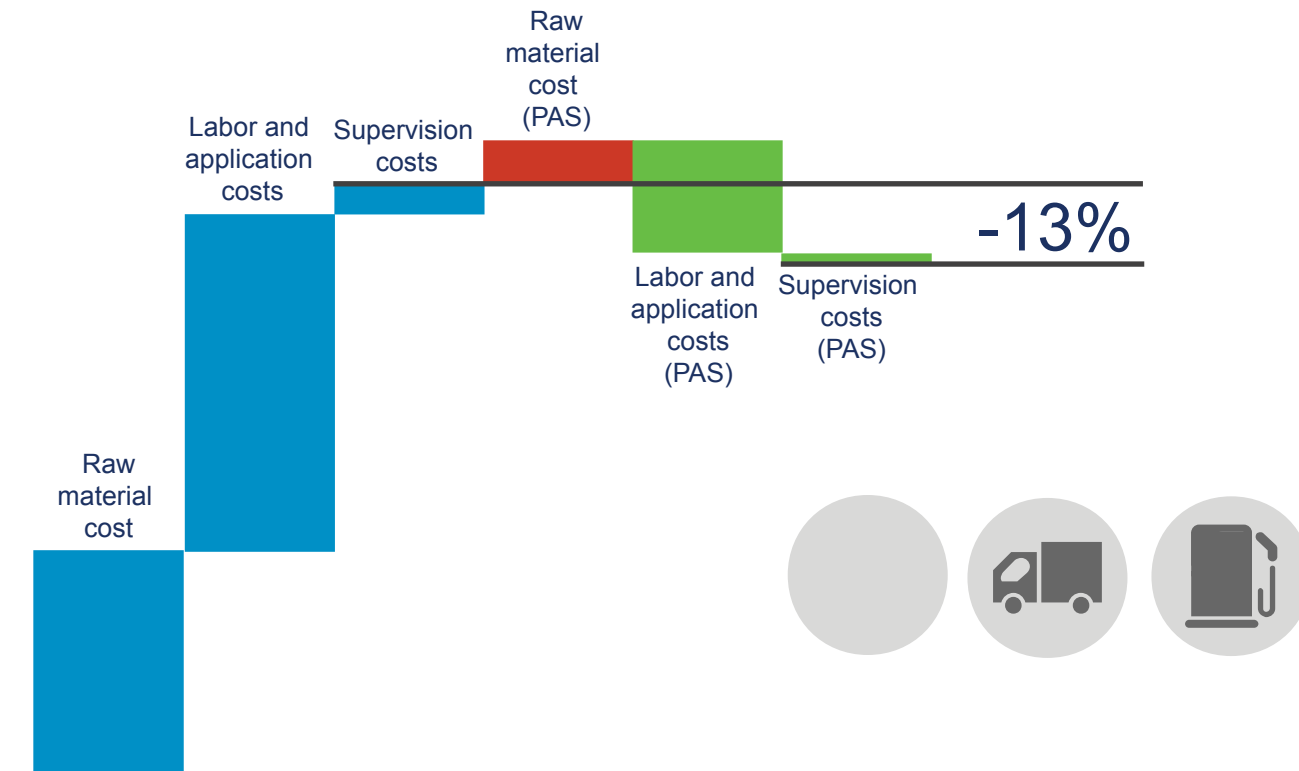


Example 1

Industrial flooring application

Costs calculation

v1: low labor & application costs



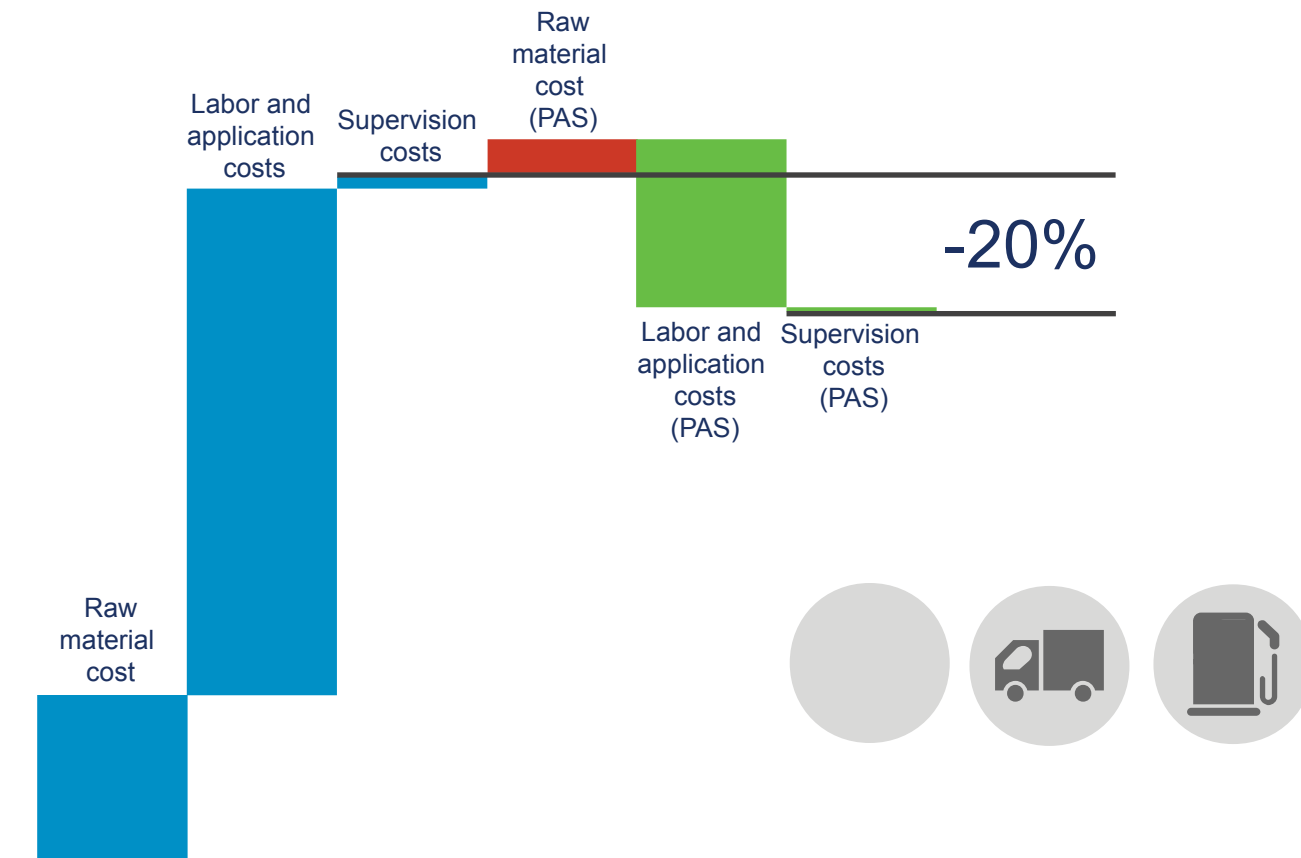


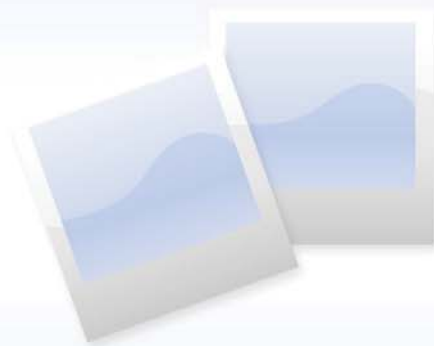
Example 1

Industrial flooring application

Costs calculation

v2: higher labor & application costs





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Introduction Chemistry

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Summary



We want you to time travel with us.

The PAS technology allows you to produce coatings with:

- Highest performance
- Highest productivity = Reduced working time
 - Added value for the customer
 - Lower process costs
- Lowest environmental impact
 - Near '0' VOC emissions
 - Reduced CO2 process related emissions

PAS(t) = Future



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iiiGrazie!!!



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